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BASF SE

Ultramid® B33 L 09

Product description

Ultramid® B33 L 09 is a lubricated polyamide 6 grade of intermediate viscosity that is well suited for the production of biaxial oriented and cast film and monofilaments.

Specification	Test method	Unit	Value
Relative Viscosity (RV) 1% [m/v] in 96% [m/m] sulfuric acid	According to ISO 307 (calculated by Huggins method)		3.19 - 3.41
Viscosity Number (VN) 0,5% [m/v] in 96% [m/m] sulfuric acid	According to ISO 307	ml/g	187 - 203
Moisture content	According to ISO 15512	% [m/m]	max. 0.06
Extractables	According to ISO 6427- chips not ground/16h	% [m/m]	max. 0.5
Lubricant	BASF method	(mg/kg)	350 - 650
Film grade	BASF method		1 - 3

General properties	Test method	Unit	Typical value
Melting point	According to ISO 3146	°C	220
Density	According to ISO 1183	g/cm ³	1.12 - 1.15
Bulk density		kg/m ³	780
Pellet size		mm	2 - 2.5
Pellet shape			round
Water absorption, 23°C/50% rh		%	2.6
Water absorption, saturation in water 23°C		%	9.5

Supply form and storage	Ultramid® B33 L 09 is supplied pre-dried and ready for processing in a variety of moisture proof containers, such as bags, boxes, bigbags (Asia) and bulk containers. The material must be protected against moisture during storage. A storage time in packed form of 6 months should not be exceeded. Opened bags should be used up immediately in order to prevent moisture pickup. While unloading bulk containers and storing Ultramid® B33 L 09 in silos, handling instructions defined in a specific information sheet have been taken in consideration.	
Food legislation	Ultramid® film grades (Ultramid® B, C) comply with the current legislation on plastics in contact with food in Europe, USA and China. If you need details on the food approval status of a particular Ultramid® grade, please contact BASF directly at plastics.safety@basf.com . We will be happy to provide you with an up-to-date declaration of conformity based on the current legal regulations.	
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