









0983380198 Data Sheet Date Prepared:

RANDOM PP R680S

YUPLENE R680S is propylene random co-polymer designed for high speed extrusion coating produced on T-die extrusion. YUPLENE R680S is especially good for flexable packaging coating.

YUPLENE R680S shows excellent coating processability, adhesive property, mechanical properties and heat resistance properties.

YUPLENE R680S complies with FDA regulation 21 CFR 178.2010 & 177.2600.

Application / Use Case

Extrusion Coating / Coating(food packaging), Lamination (BOPP)

Characteristics Coating processability, Adhesive, Heat resistance

Specification

	Specification	Unit	Test Method
Melt Index	28.0	g/10min	ASTM D1238

Physical Properties

Value	Unit	Test Method
0.900	g/cm³	ASTM D1505
14.0	kg·cm/cm	ASTM D256
125	°C	ASTM D1525
250	kg/cm²	ASTM D638
>500	%	ASTM D638
20	μm	SK Method
10000	kg/cm²	ASTM D790
78	R Scale	ASTM D785
	0.900 14.0 125 250 >500 20 10000	0.900 g/cm³ 14.0 kg·cm/cm 125 °C 250 kg/cm² >500 % 20 μm 10000 kg/cm²

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Gloss(45°)

Heat Distortion Temperature

50

%

ASTM D2457

ASTM D648

These are typical properties only, and are not to be construed as specific limits.

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